SAFETY DATA SHEET



1. Identification

Product identifier RUBY RAMMING MIX; RUBY RAMMING MIX H

Other means of identification

Brand Code 2597, 665C

Recommended use For Industrial or Professional Use Only **Recommended restrictions** Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Websitewww.thinkHWl.comEmergency phone numberNot available.SupplierNot available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 1

Serious eye damage/eye irritation Category 1
Health hazards not otherwise classified Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. Presents a health

hazard which is not otherwise classified.

Precautionary statement

Prevention Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face

protection.

Response IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off

immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a

POISON CENTER/doctor. Wash contaminated clothing before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ALPHA-ALUMINA		1344-28-1	70 - 90

Material name: RUBY RAMMING MIX; RUBY RAMMING MIX H

SDS CANADA

Chemical name	Common name and synonyms	CAS number	%
CHROMIUM (III) OXIDE		1308-38-9	10 - 25
ALUMINUM, WATER SOLUBLE SALTS, N.O.S.		13530-50-2	2.5 - 10
Bentonite		1302-78-9	2.5 - 10
PHOSPHORIC ACID		7664-38-2	2.5 - 10
Other components below reportab	le levels		2.5 - 10

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or

poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and

symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Specific hazards arising from

the chemical

Not applicable.

Special protective equipment and precautions for firefighters

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Protect from freezing. Store between 10°C (50°F) and 32°C (90°F) to avoid separation and prolong shelf life.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values	;		
Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.003 mg/m3	Inhalable fraction.
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Canada. Alberta OELs (Occupation	-	•	
Components	Туре	Value	
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Canada. British Columbia OELs. (0		s for Chemical Substances, Oc	cupational Health and
Safety Regulation 296/97, as amen	-	Value	Form
Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable.
CHROMIUM (III) OXIDE	TWA	0.5 mg/m3	
(CAS 1308-38-9)			
PHOSPHORIC ACID (CAS	STEL	3 mg/m3	
PHOSPHORIC ACID (CAS	STEL TWA	3 mg/m3 1 mg/m3	
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217	TWA /2006, The Workplace Safety	1 mg/m3 And Health Act)	
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217	TWA	1 mg/m3	Form
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217) Components ALPHA-ALUMINA (CAS	TWA /2006, The Workplace Safety	1 mg/m3 And Health Act)	Form Respirable fraction.
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217) Components ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, WATER SOLUBLE SALTS, N.O.S.	TWA /2006, The Workplace Safety / Type	1 mg/m3 And Health Act) Value	
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217) Components ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2) CHROMIUM (III) OXIDE	TWA /2006, The Workplace Safety / Type TWA	1 mg/m3 And Health Act) Value 1 mg/m3	Respirable fraction.
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217) Components ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2) CHROMIUM (III) OXIDE (CAS 1308-38-9) PHOSPHORIC ACID (CAS	TWA /2006, The Workplace Safety A Type TWA TWA	1 mg/m3 And Health Act) Value 1 mg/m3 1 mg/m3	Respirable fraction.
PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217) Components ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2) CHROMIUM (III) OXIDE (CAS 1308-38-9) PHOSPHORIC ACID (CAS	TWA /2006, The Workplace Safety / Type TWA TWA TWA	1 mg/m3 And Health Act) Value 1 mg/m3 1 mg/m3 0.5 mg/m3	Respirable fraction.
(CAS 1308-38-9) PHOSPHORIC ACID (CAS 7664-38-2) Canada. Manitoba OELs (Reg. 217) Components ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2) CHROMIUM (III) OXIDE (CAS 1308-38-9) PHOSPHORIC ACID (CAS 7664-38-2) Canada. Ontario OELs. (Control of Components	TWA /2006, The Workplace Safety A Type TWA TWA TWA STEL TWA	1 mg/m3 And Health Act) Value 1 mg/m3 1 mg/m3 0.5 mg/m3 3 mg/m3 1 mg/m3	Respirable fraction.

Components	Туре	Value	Form
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	

Canada. Quebec OELs. (Ministry of Components	of Labor - Regulation respecti Type	ng occupational health and s Value	afety) Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
•	TWA	1 mg/m3	

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.





General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical stateSolid.FormSolid.

Color Not available.

Odor threshold Not available.

PH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range

Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoidContact with incompatible materials.

Incompatible materials Acids. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contactCauses severe skin burns.Eye contactCauses serious eye damage.IngestionCauses digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS Irritant

13530-50-2)

CHROMIUM (III) OXIDE (CAS 1308-38-9) Irritant PHOSPHORIC ACID (CAS 7664-38-2) Irritant

Not a respiratory sensitizer. Respiratory sensitization

This product is not expected to cause skin sensitization. Skin sensitization

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1) A4 Not classifiable as a human carcinogen. ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS A4 Not classifiable as a human carcinogen.

13530-50-2)

CHROMIUM (III) OXIDE (CAS 1308-38-9) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1) Not classifiable as a human carcinogen. ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS Not classifiable as a human carcinogen.

13530-50-2)

CHROMIUM (III) OXIDE (CAS 1308-38-9) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

CHROMIUM (III) OXIDE (CAS 1308-38-9) 3 Not classifiable as to carcinogenicity to humans.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available. No data available. Mobility in soil

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

This product, in its present state, when discarded or disposed of, is not a hazardous waste **Disposal instructions**

> according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP)must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS

contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Inventory name

CHROMIUM (III) OXIDE (CAS 1308-38-9)

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Country(s) or region

Not applicable.

International Inventories

		, (Jeense,
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

16. Other information

Issue date 08-07-2019

Version # 01

United States & Puerto Rico

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

Toxic Substances Control Act (TSCA) Inventory

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

On inventory (yes/no)*

Yes

Revision information

Product and Company Identification: Product Codes Composition / Information on Ingredients: Ingredients Toxicological Information: Toxicological Data Ecological Information: Ecotoxicity Transport Information: Hazreg Values Transportation

Material name: RUBY RAMMING MIX; RUBY RAMMING MIX H 2597, 665C Version #: 01 Issue date: 08-07-2019